

Amendments to the Specification

Change page 20 lines 1 to 12, as follows:

Next, there are time t14 in which the interference check area CP1 of the first tool rest 13 is moved from a current position A to a position (i) where it no longer causes interference with the next machining tool T24, time t13 ~~t12~~ in which the first tool rest 13 is moved to a position (ii) where it no longer causes interference with the tool T23 ~~T22~~, and time t11 in which the first tool rest 13 is moved to a position (iii) where it no longer causes interference with the tool T21 (step S53). Then, comparisons are made between the time t11 and the time t21, between the time t13 ~~t12~~ and the time t23 ~~t22~~ and between the time t14 and the time t24 (step S54).